AMENDMENTS TO THE SPECIFICATION

Please amend the first paragraph following "DETAILED DESCRIPTION OF THE INVENTION" on page 6 as follows:

The present invention is a notching, shearing, and hemming tool 10, called a snap table. The tool 10 comprises a support table 12 which receives a roofing panel 14. A front notcher 16 and a rear notcher 18 are mounted on opposing sides of a first stage of the support table 12. The notchers 16, 18 are movable in order to change the cut end angle of the roofing panel 14. The support table 12 is mounted on legs 24.

Please amend the second paragraph on page 7 as follows:

Each notcher 16 includes a bottom die 161. The bottom die 161 includes ~~supporting~~ side projections 1611 that are designed to fit into the channel formed by the female side rib 141. While both the female rib 141 and the male rib 142 ~~are both~~ are cut by the notchers 16, 18, it is more important for the female rib 141 to have a clean cut than for the male rib 142 in order to enable easy assembly of adjacent roofing panels 14. Therefore, in the preferred embodiment, the bottom die 161 is structured to sever the female rib 141 while the top die 168 maintains the original rib profile. Those skilled in the art will readily recognize that various structures of bottom dies 161 can be utilized depending on the shape of the rib of the roofing panel to be notched.

Please amend the first full paragraph on page 10 as follows:

The roofing panel 14 is then moved to the pan shear 20, which is set at the proper angle by connecting the pan shear frame 201 to the notcher positioning ~~mechanism 30~~ mechanism with a link mechanism. The roofing panel 14 is sheared along a center line of the notched area. After the panel 14 is cut, a tongue of the flat pan

of the roofing panel 14 is exposed on each cut piece. Following the shearing operation, the user is left with two cut panels, each having an exposed tongue section an inch-and-a-half long extending from the pan section.